



851 N Belcrest | Springfield, MO 65802
 sales@cmc-letco.com | cmc-letco.com
 Phone: (417) 831-1528 | Fax: (417) 831-1578

Roll/Shear/Press Brake Capabilities

ROLLING

	THICKNESS	WIDTH*	MIN ID
Carbon or 300 Series Stainless Steel	≤ 1/4"	12'	12"
	5/16"-3/4"	8'	16"
	1"	5'	18"
	1-1/4"	2'	18"

SHEARING

	THICKNESS	WIDTH	LENGTH
300 Series Stainless Steel	≤ 1/4"	12'	21'
	≤ 3/4"	10'	12'
	1"	5'	12'

	THICKNESS	WIDTH	LENGTH
A36 Carbon Steel	≤ 3/8"	12'	20'
	≤ 3/4"	10'	12'
	1"	5'	12'

	THICKNESS	WIDTH	LENGTH
A516-70 Carbon Steel	≤ 5/16"	12'	20'
	≤ 3/4"	10'	12'
	1"	5'	12'

PRESS BRAKE

	THICKNESS	WIDTH	LENGTH
300 Series Stainless Steel	≤ 1/2"	12'	20'
Carbon A36	≤ 5/8"	12'	20'
Carbon A516-70	≤ 9/16"	12'	20'

Available Materials

Stainless steel

- *300 series:* 304/304L, 316/316L, 317/317L, 304H, 309S, 310S, 347
- *400 series:* 409, 410, 410S, 430
- *200 series:* 201, 201L
- *Duplex:* 2205, 2507, 2101

Alloys

- *Pure Nickel:* 200, 201
- *Monel®:* 400, 401
- *Inconel®:* 600, 601, 625
- *Incoloy®:* 800, 800H, 825
- *Hastelloy®:* C-276, C-22®, C-2000®, B, B-2, B-3®, G, G-3, G-30®
- *Nickel Alloy:* Alloy 20, 20Cb3®, 904L
- *6-Moly:* AL-6XN®, 254SMO®, 926-MO®, 1925hMO®, SSC-6MO, 25-6MO

Reactive/Exotic

- *Titanium:* Grades 1, 2, 3, 7, 12
- *Zirconium:* Grades 702, 705

* Width for single course cylinder
 For Alloy materials, please call

To learn more

Visit our website: www.cmc-letco.com
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